

Description

Transparent, white or metallised polyester film with excellent dimensional stability and good long-term ageing properties. Surface with top-coat for printing.

Release Paper

Double sided PE coated paper, one side siliconised, 160 g/m²

Adhesive

Solvent polyacrylate, permanent

Area of use

For premium quality decorative labels, name and technical plates, decoration and mouldings, safety stickers.

Printing Method

Screen printing and UV-offset printing are recommended.

Technical Data

Thickness* (without paper and adhesive)	23 micron (transparent, chrome, matt chrome, gloss gold, gloss gold on both sides 50 micron (white, brushed silver, gloss gold on both sides)
Dimensional stability (FINAT TM 14)	Adhered to steel, no measurable shrinkage in cross direction, in length 0,10 mm max.
Temperature resistance	Adhered to aluminium, -40° C to +120° C, no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	12 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 200 MPa Across: min. 260 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 125% Across: min. 80%
Shelf life**	2 years
Application temperature	> +8° C
Service life by specialist application under vertical outdoor exposure (normal climate of Central Europe)	2 years, glossy gold 1 year (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity

Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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