

Description

Soft PVC film white or transparent, with a glossy or matt surface

Release Paper

Silicone coated paper, 135 g/m²

Adhesive

Polyacrylate, removable, transparent

Area of use

For brilliant and colourful short- and medium-term outdoor applications.

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Technical Data

Thickness* (without paper and adhesive)	100 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,4 mm max.
Temperature resistance***	Adhered to aluminium, -40° C to +80° C, no variation
Water resistance	Adhered to aluminium, after 48 h/23° C no variation
Fire behavior (DIN 75200)	Adhered to steel, self-extinguishing
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	6 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	4 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered.

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Description

Soft PVC film available in transparent and white, with a glossy or matt surface.

Release Paper

Silicone coated paper on one side, 135 g/m²

Adhesive

Polyacrylate, permanent, transparent

Area of use

For brilliant and colourful advertising for short- and medium-term outdoor use

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Technical Data

Thickness* (without paper and adhesive)	100 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,4 mm max.
Temperature resistance***	Adhered to aluminium, -40° C to +80° C, no variation
Water resistance	Adhered to aluminium, after 48h/23° C no variation
Fire behavior (DIN 4102-1)	Only flame resistant (class DIN 4102-B1) on steel surface (indoor application, also printed)
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure***	4 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered.

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Description

White soft PVC film, with a glossy or matt surface.

Release Paper

Silicone coated paper on one side, 135 g/m²

Adhesive

Polyacrylate, permanent, grey

Area of use

For brilliant and colourful advertising efforts, for short- and medium-term outdoor use

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Technical Data

Thickness* (without paper and adhesive)	100 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,4 mm max.
Temperature resistance***	Adhered to aluminium, -40° C to +80° C, no variation
Water resistance	Adhered to aluminium, after 48h/23° C no variation
Fire behavior	Adhered to steel, self-extinguishing
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	4 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered.

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Description

Highly flexible special PVC film, UV-stabilised, semi-glossy surface

Release Paper

Double sided PE coated paper, one side siliconised, 143 g/m²

Adhesive

Solvent polyacrylate, permanent, transparent

Area of use

For brilliant and colourful short- and medium-term outdoor applications on flexible substrates, e.g. tarpaulins

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Technical Data

Thickness* (without paper and adhesive)	80 micron
Dimensional stability (FINAT TM 14)	Adhered to steel shrinkage, no shrinkage in cross direction, in length 0,4 mm max.
Temperature resistance***	Adhered to aluminium, -20° C to +65° C, no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
Resistance to solvents and chemicals	At room temperature, 72h after adhesion to aluminium, short-term resistance to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
Fire behaviour	Adhered to steel, self-extinguishing
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	14 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 15 MPa Across: min. 15 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 120% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+8° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	4 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

Description

Polymeric PVC film, available in white and transparent with a glossy or matt surface

Release Paper

Double sided PE coated paper, one side siliconised, 143 g/m²

Adhesive

Solvent polyacrylate, repositionable, permanent adhesive, grey and transparent

Area of use

For long-term outdoor displays with the highest degree of brilliancy and durability e.g. vehicle lettering.

Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks.

Certificates

German General Type Approval acc. to § 22a StVZO, Federal German Road Traffic Licensing Order laminated with ORAGUARD® 215, ABG-no. D5518

Technical Data

Thickness* (without paper and adhesive)	70 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,2 mm max.
Temperature resistance***	Adhered to aluminium, -50° C to +90° C (short-term, max. 24h, at +100° C), no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
Resistance to solvents and chemicals	At room temperature, 72h after adhesion to aluminium, short-term resistant to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
Fire behaviour (DIN 4102-1)	Only flame resistant (class DIN 4102-B1) on steel surface (indoor application, also printed)
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	18 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+8° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	7 years

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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Description

Soft PVC film, available in white or transparent with a glossy or matt surface.

Release Paper

Silicone coated paper, 135 g/m²

Adhesive

Polyacrylate, removable, transparent

Area of use

For brilliant and colourful short- and medium-term outdoor applications

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Certificates

3620M-010 (matt, white): Material classification B1 according to DIN 4102 Part 1 and test report (can be supplied on request)

Technical Data

Thickness* (without paper and adhesive)	80 micron
Dimensional stability (FINAT TM 14)	Adhered to steel shrinkage, no shrinkage in cross direction, in length 0,4 mm max.
Temperature resistance***	Adhered to aluminium, -40° C to +80° C, no variation
Water resistance	Adhered to aluminium, after 48h/23° C, no variation
Fire behaviour	Adhered to steel, self-extinguishing
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	7 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	4 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

Description

Extra thick soft PVC film, available in white with a matt surface.

Release Paper

Silicone coated paper on one side, 135 g/m²

Adhesive

Polyacrylate, removable

Area of use

For indoor applications such as decorations and advertisements on inner walls

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Technical Data

Thickness* (without paper and adhesive)	150 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,4 mm max.
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	6 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 30 MPa Across: min. 28 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 180% Across: min. 200%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application (Indoor use)	2 years

* average ** in original packaging, at 20° C and 50% relative humidity

Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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Description

Soft PVC film, available in white with a glossy or matt surface or transparent with a glossy or matt surface

Release Paper

Silicone coated paper, 135 g/m²

Adhesive

Polyacrylate, permanent, transparent

Area of use

For brilliant and colourful short- and medium-term outdoor applications

Printing Method

Inkjet printing with solvent based inks, UV- or latex inks

Technical Data

Thickness* (without paper and adhesive)	80 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,4 mm max.
Temperature resistance***	Adhered to aluminium, -40° C to +80° C, no variation
Water resistance	Adhered to aluminium, after 48h/23° C, no variation
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	4 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL is to be considered.

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ORAJET® 3676

Window Graphics Film

Technical
Datasheet
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Description

Perforated special white glossy PVC film with a black backing for use on smooth transparent substrates and glass. After printing on the film surface, the picture becomes visible while the perforated black backing allows the viewer to see through from the other side. The ration of the printable area to the total surface is 60%. The small hole diameter of 1,5 mm enables relatively special fine print.

Release Paper

Silicone coated paper, non perforated, 135 g/m². For better protection the liner of the perforated self-adhesive material should be overlapped on both sides.

Adhesive

Solvent polyacrylate, permanent, transparent

Area of use

For short- and medium-term advertising graphics on vehicles, shop windows or other types of smooth surfaced transparent advertising media. The media should be made from a clear material to allow light to easily pass through from back. As in all outdoor applications, humidity may gather in the perforation and so the transparency could be reduced. Therefore, the perforated vinyl should be protected after printing with the specially developed laminating film ORAGUARD® 297-F (Premium-Cast-Film). To be used only in dry application.

Printing Method

Inkjet printing with solvent-based inks

Certificates

German General Type Approval acc. to § 22a StVZO, Federal German Road Traffic Licensing Order: ABG-no. D5477 (not laminated) and ABG-no. D5350 (laminated with ORAGUARD® 297)

Technical Data

Thickness* (without paper and adhesive)	140 micron
Dimensional stability (FINAT TM 14)	Adhered to glass shrinkage, no shrinkage in cross direction, in length 0,4 mm max.
Temperature resistance***	Adhered to glass, -40° C to +80° C, no variation
Sea water resistance (DIN 50021)	Adhered to glass, after 48h/23° C, no variation
Adhesive power* (FINAT TM 1, after 24h, glass)	12 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 5 MPa Across: min. 5 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 50% Across: min. 50%
Shelf life**	2 years
Minimum application temperature	>+10° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	3 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe



Description

Premium cast PVC film available in white and transparent with a glossy surface

Release Paper

Double sided PE coated paper, one side siliconised, 143 g/m²

Adhesive

Solvent polyacrylate, repositionable, permanent, grey or transparent

Area of use

For long-term outdoor graphic applications, markings and decorations with the highest degree of brilliancy and durability. The film is particularly suitable for complete car wrapping applications.

Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks.

Technical Data

Thickness* (without protective paper and adhesive)	55 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,1 mm max.
Temperature resistance***	Adhered to aluminium, -50° C to +100° C, no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
Resistance to solvents and chemicals	At room temperature, 72h after adhesion to aluminium, short-term resistance to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
Fire behavior (DIN 4102-1)	Only flame resistant (class DIN 4102-B1) on steel surface (indoor application, also printed)
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	18 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 120% Across: min. 120%
Shelf life**	2 years
Minimum application temperature	>+8° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	White: 10 years (not printed) Transparent: 8 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

Description

Premium cast white PVC film with a glossy surface

Release Paper

Double sided PE coated *RapidAir*® paper, one side siliconised, 145 g/m²

Adhesive

Solvent polyacrylate, repositionable, permanent, grey

Area of use

For long-term outdoor displays with the highest degree of brilliancy and durability e.g. complete car wrapping. The *RapidAir*® technology enables easy and quick bubblefree application, especially of largesized graphics or decals. Entrapped air can be easily removed by simply smoothing it out under the film. For more curved surfaces, such as corrugations or rivets, these films should generally be handled like calendered films.

Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks.

Technical Data

Thickness* (without protective paper and adhesive)	55 micron
Dimensional stability (FINAT TM 14)	Adhered to steel, no shrinkage in cross direction, in length 0,1 mm max.
Temperature resistance***	Adhered to aluminium, -50° C to +100° C, no variation
Sea water resistance (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
Resistance to solvents and chemicals	At room temperature, 72h after adhesion to aluminium, short-term resistance to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
Fire behavior (DIN 4102-1)	Only flame resistant (class DIN 4102-B1) on steel surface (indoor application, also printed)
Adhesive power* (FINAT TM 1, after 24h, stainless steel)	16 N/25 mm
Tensile strength (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
Elongation at break (DIN EN ISO 527)	Along: min. 120% Across: min. 120%
Shelf life**	2 years
Minimum application temperature	>+8° C
Service life by specialist application Under vertical outdoor exposure (normal climate of Central Europe)	10 years (not printed)

* average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

Note

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